

Notified Body pursuant to the Construction Products Regulation
Permission № CPR-26-NB2765/03.05.2018 of
Ministry of Regional Development and Public Works

Certificate of Constancy of Performance № 2765-CPR-0067

In compliance with Regulation (EU) № 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Single-axis hinges

Products: Fixed pin hinges - Sonora Steel Hinge 73 with centering and Sonora Steel Hinge 73 without centering

For use in the light duty situations tested to 25 000 cycles, on doors or windows with a mass up to 60 kg, with no stated fire resistance, high corrosion resistance, not suitable for use on burglar resistant doors and windows and a hinge grading of 9.

(the characteristics and the performances are described in Annex I which is an inseparable part of this certificate)

placed on the market under the name of

Kale Kilit ve Kalıp Sanayi A.Ş

Ayazağa Mahallesi Azerbaycan Caddesi No 3F/1-E Blok 34396 Sarıyer / İstanbul-Turkey

and produced in the manufacturing plant

Karaağaç OSB Mah. 103. Cad. No:22, 59510 Kapaklı/Tekirdağ – Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 1935:2002

EN 1935:2002/AC:2003

under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product

This certificate was first issued on 06.12.2018 and will remain valid until 11.03.2023 or neither the harmonised standard, the construction product, the assessment and verification of constancy of performance methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

11.03.2022

Manager of SZUTEST Ltd

Asen Hristov



The validity of certificate can be traced on <http://public.szutest.com.tr/Certificate/Index>

The certificate will be reissued each year after annual surveillance audit

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Annex I

Products: Fixed pin hinges

Produced by: Kale Kilit ve Kalıp Sanayi A.Ş Ayazağa Mahallesi Cendere Caddesi No 109-F/1-E Blok
 34396, Sarıyer/Istanbul – Turkey

Trade name: Sonora Steel Hinge 73 with centering

Classification:

1	4	3	0	1	3	0	9
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Trade name: Sonora Steel Hinge 73 without centering

Classification:

1	4	3	0	1	3	0	9
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Essential Characteristics	Performance	Harmonized standard
Self closing	Safety: Initial Frictional torque – Pass Static load – Pass Overload – Pass Shear strength – Pass Suitability for use on fire/smoke doors: Fire/smoke suitability – NPD	EN 1935:2002 EN 1935:2002/AC:2003
Durability	Pass/fail criteria for: Durability: Durability – Pass Corrosion resistance: Corrosion grade – Pass	
Dangerous substances	NPD	

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